

# Innovative Cooling for the Tropics: Practices and Applications



**Natflow Pte Ltd**

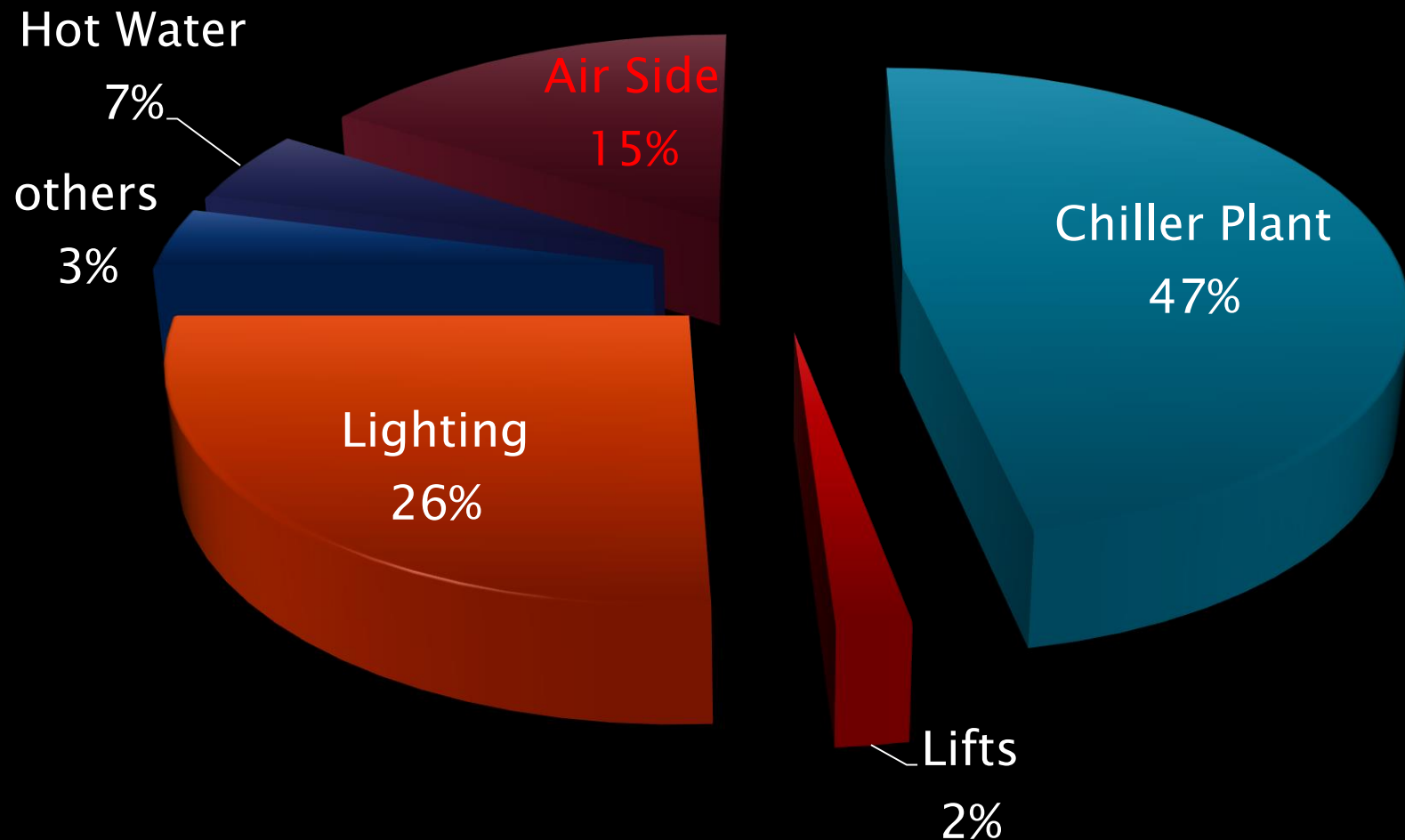
*technologies for people & environment*

# *Passive Displacement Cooling (PDC)*

*Tay Cher Seng  
April 1, 2019*

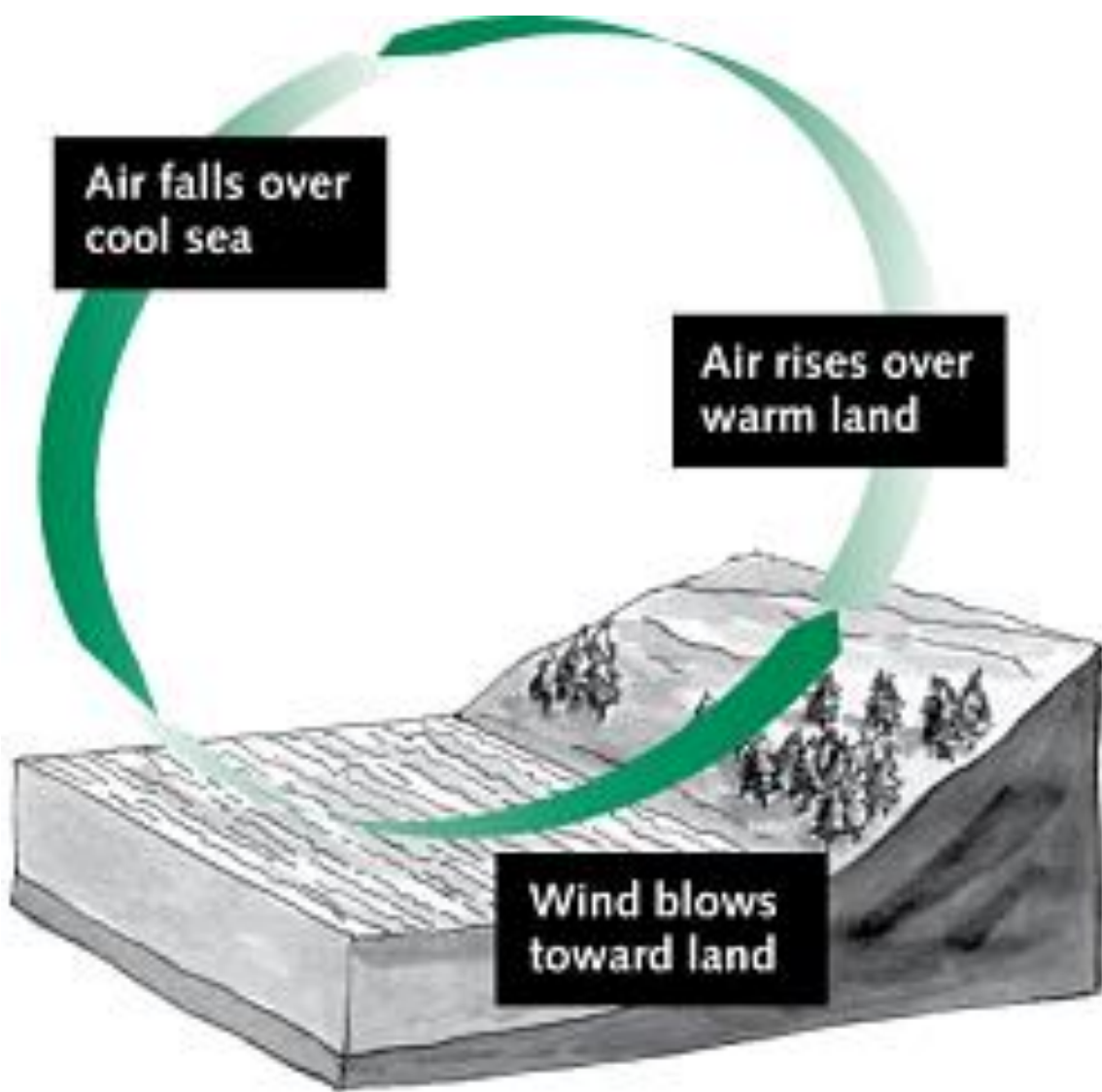


# Removing the AHUs from this Chart





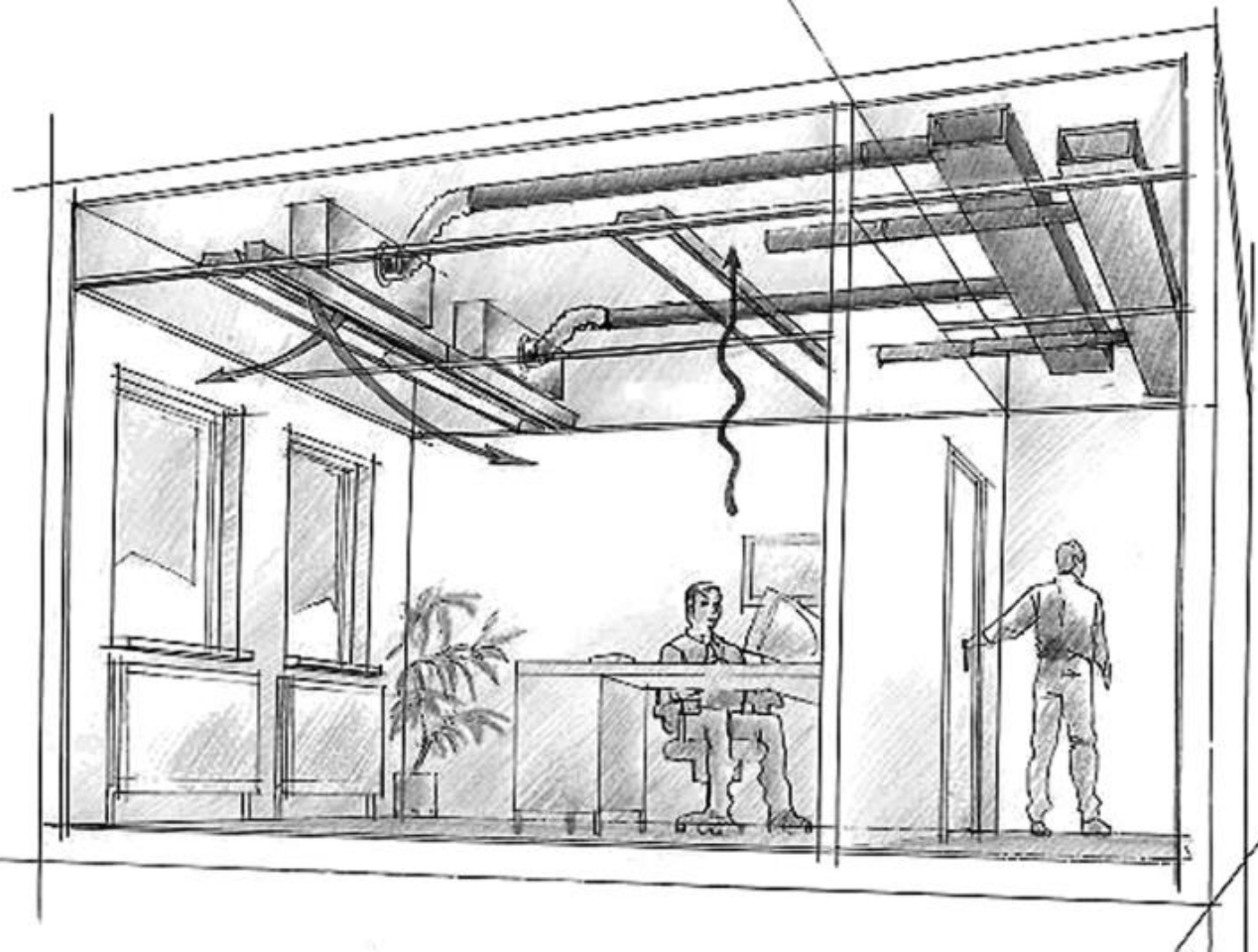
*nature  
at work*



# *how it works*

- ✓ nature at work
- ✓ hot air rise, cold air sink
  - kongming lantern
  - hot air balloon





## *No air duct*

- the PDC system uses no duct and therefore reduces the provision of space above the false ceiling; in a building protected with sprinklers, there may not be a need for a second layer of sprinkler points if the ceiling space is kept below a 800mm-height. Many end-users are also happy with the indoor space with a high ceiling



## *No noise*

- the PDC system needs no silencer nor a host of acoustic treatment in the duct and indoor space.



## *No draft*

- since fans are not used, occupants seated anywhere in the room will not experience the draft effect commonly associated with AHUs / FCUs. PDC promises thermal comfort that is hard to match



# common maintenance problems



Dust



# common maintenance problems



condensation

## *Less maintenance with PDC*

- experience has shown that little, if any, dust is found on the cooling coils and therefore eliminating the need for regular cleaning or chemical cleaning.

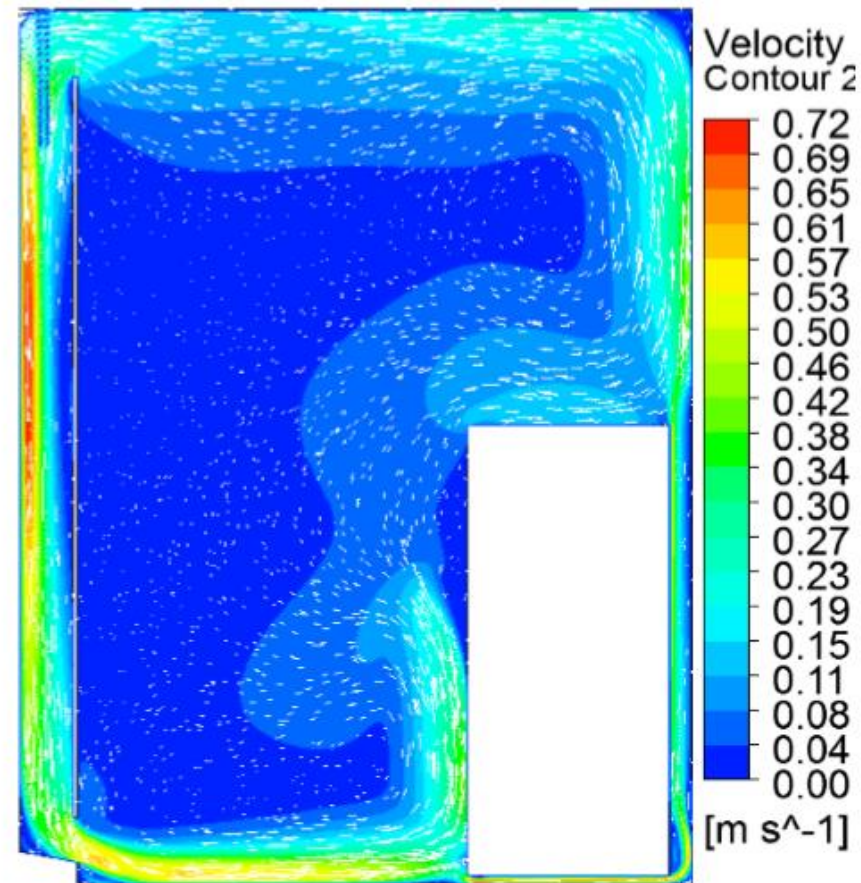
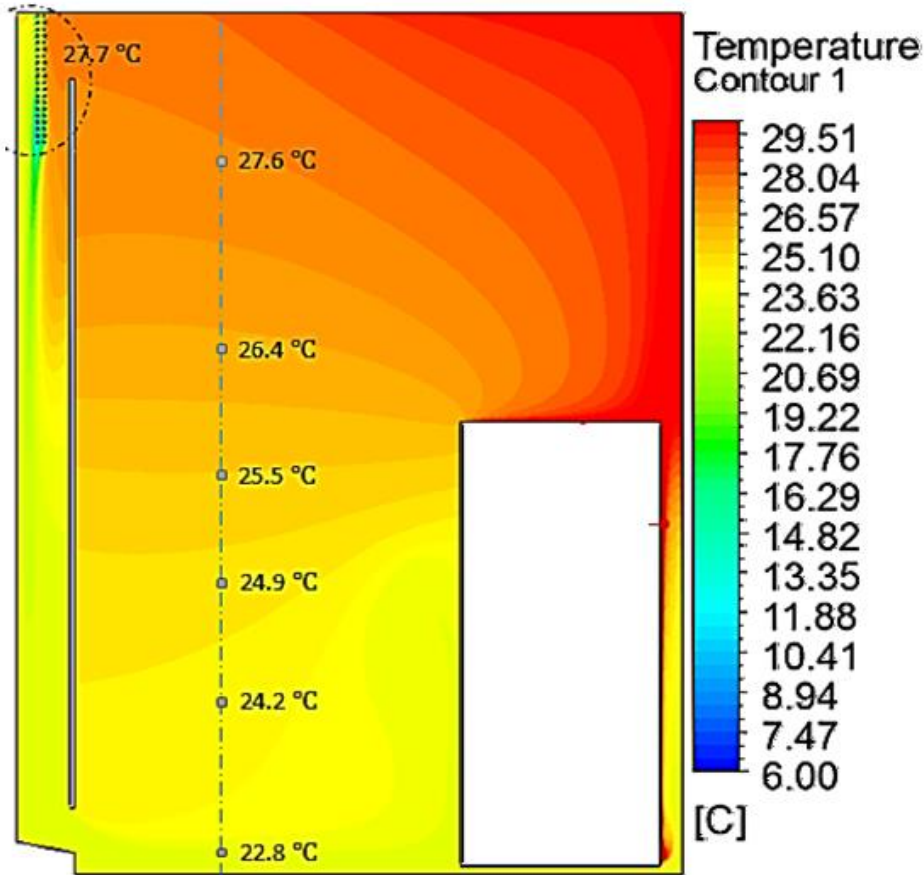




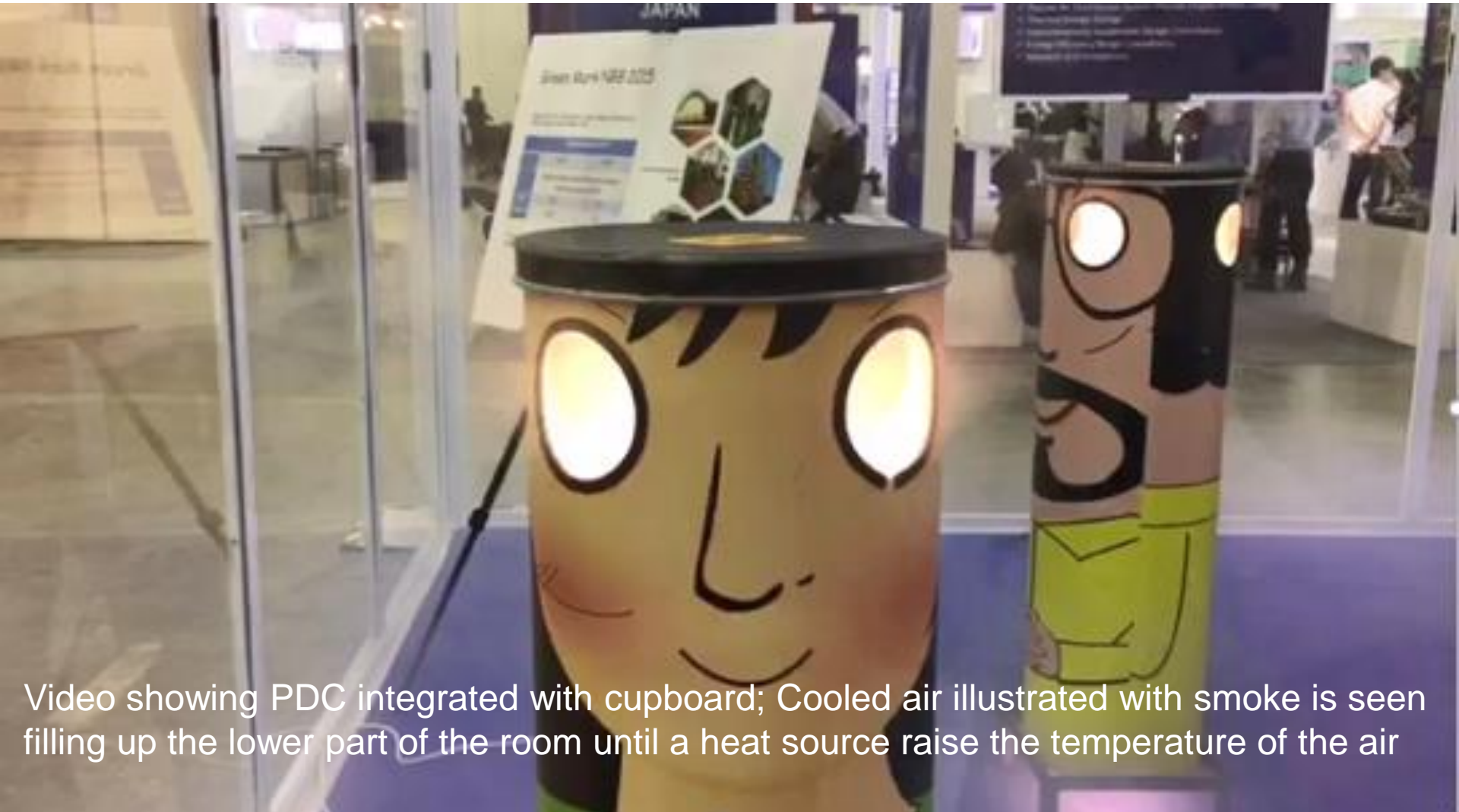
*Less energy*

- *zero fan power;*
- *removed parasitic load;*
- *thermal stratification*

# Computational Fluid Dynamics (CFD)



# BEX Asia 2018



Video showing PDC integrated with cupboard; Cooled air illustrated with smoke is seen filling up the lower part of the room until a heat source raise the temperature of the air

*Performance*

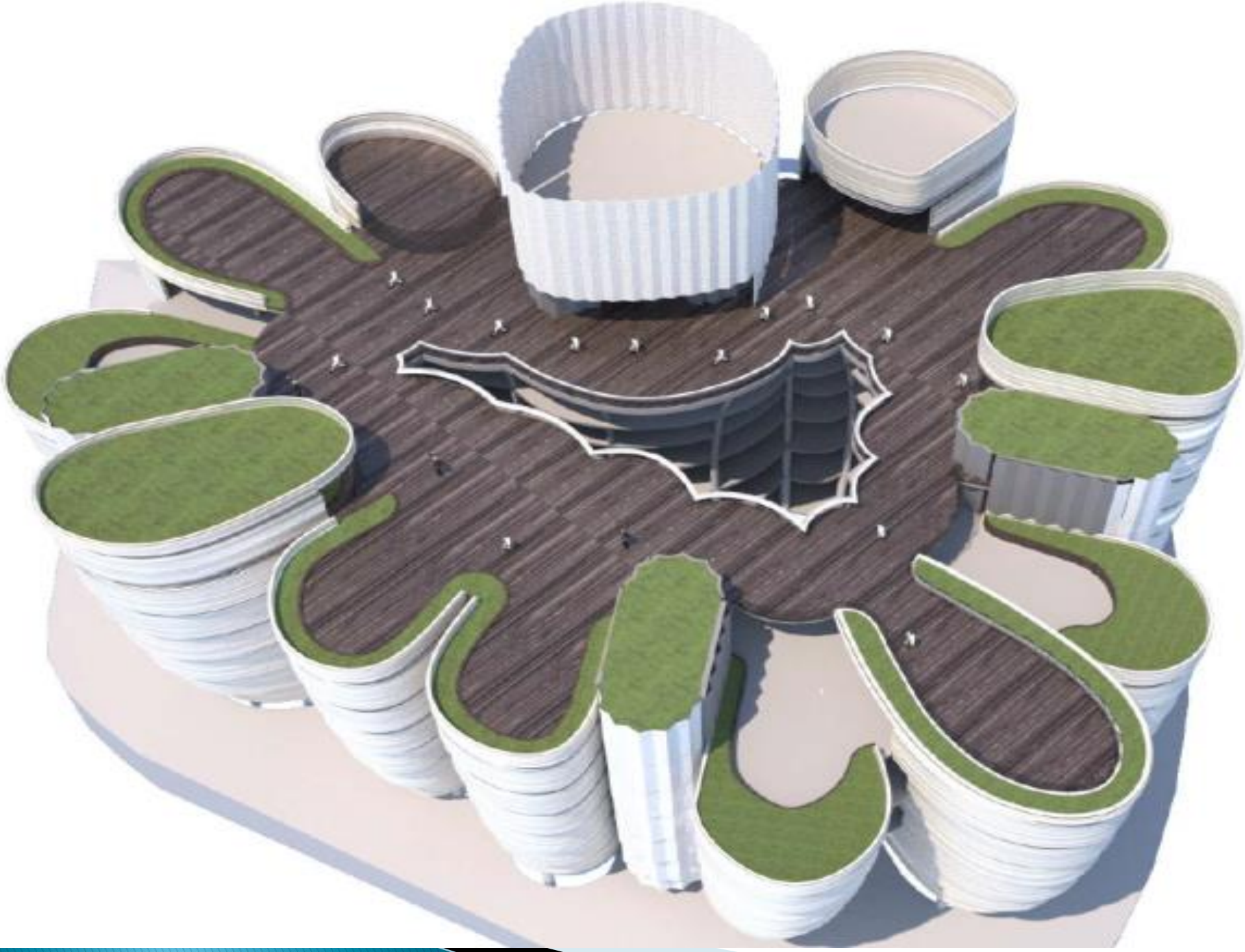


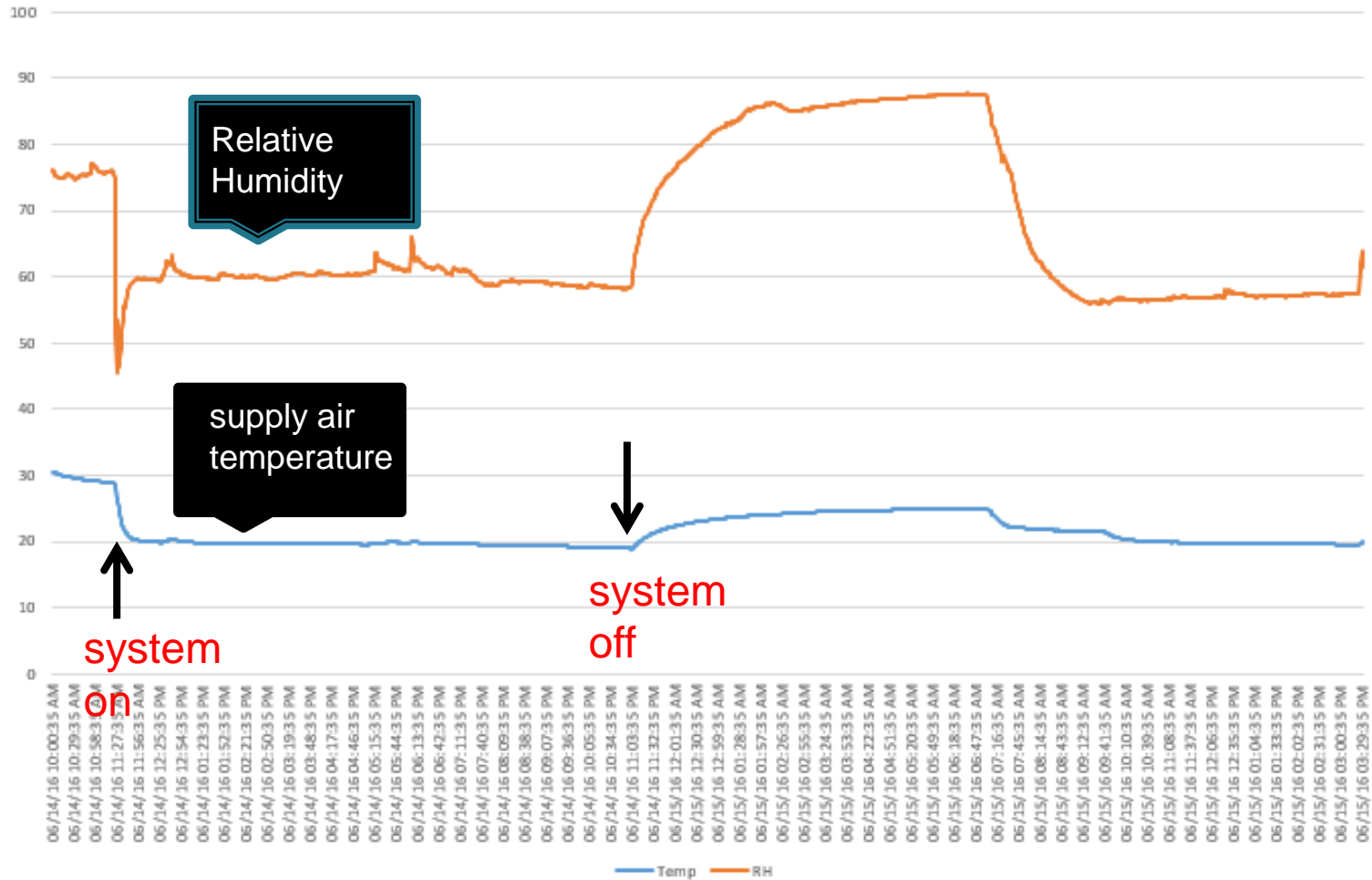
# The Hive @ NTU

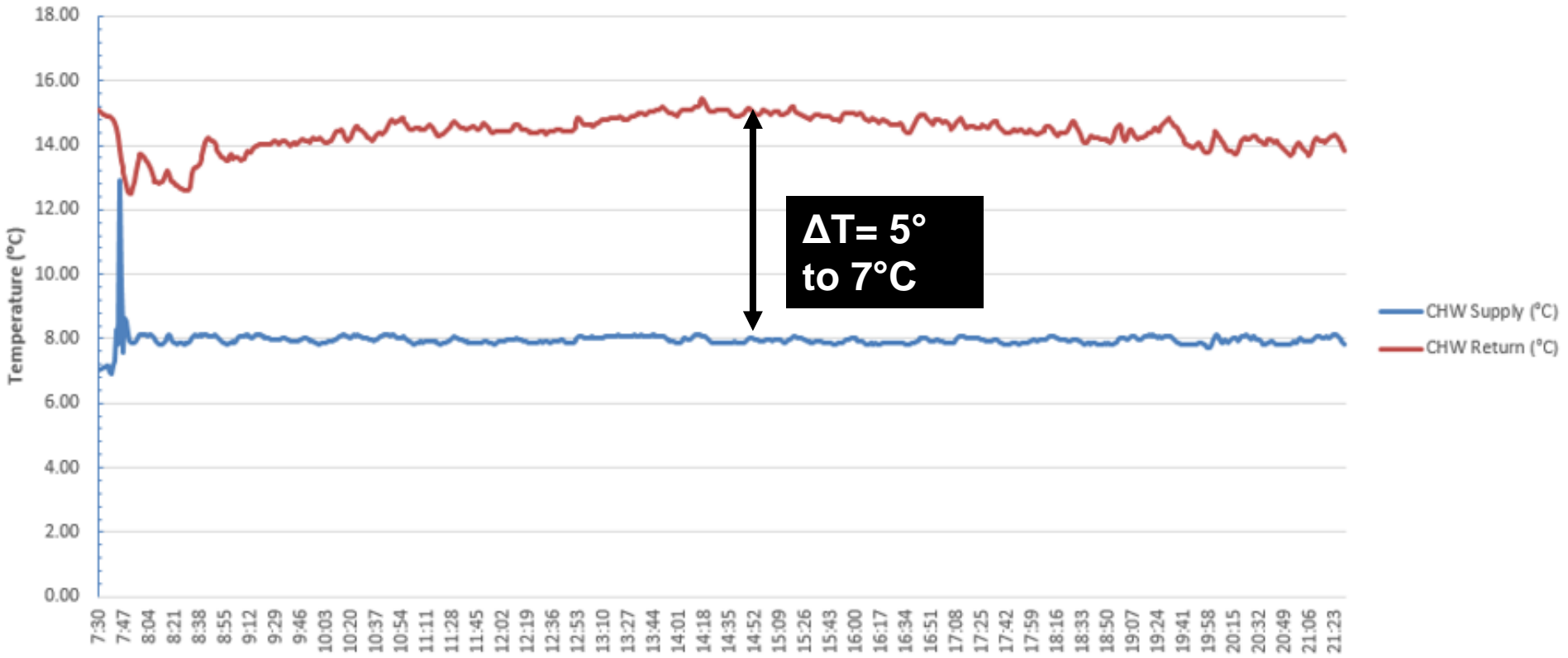


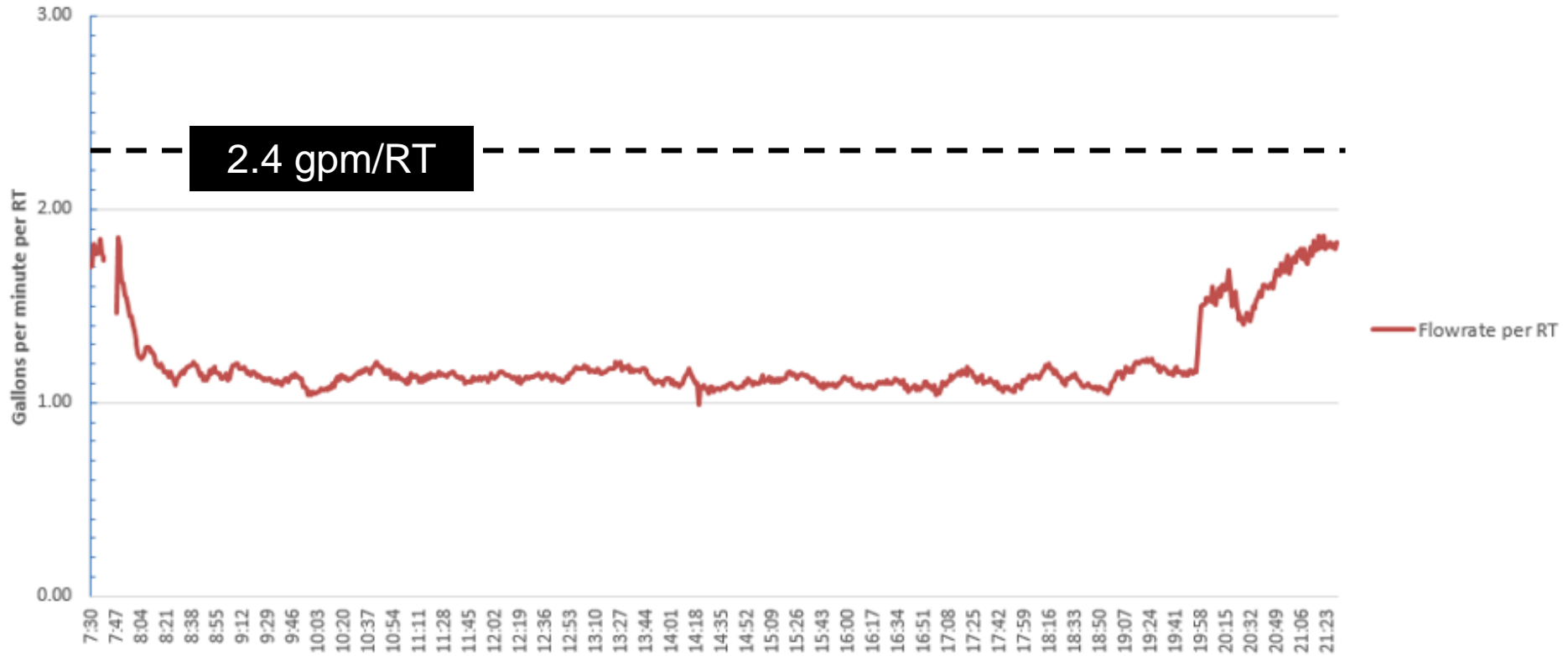
PHOTO CREDIT: HUFTON AND CROW













# PDC Performance (water-side)

- Chiller efficiency : 0.520 kW/rt
- Chilled water pump  $\eta$  : 0.035 kW/rt
- Condenser water pump  $\eta$  : 0.035 kW/rt
- Cooling Tower Fan  $\eta$  : 0.018 kW/rt
- Plant efficiency (water side) : 0.608 kW/rt



The total air-conditioning design system efficiency shall not exceed the following:

*Table P.28-1 Air Conditioning Total System Efficiency for Water Cooled Chilled Water plants*

Building Cooling Load (RT)		
	<500RT	≥500RT
	<i>Minimum Design System Efficiency including air distribution system (kW/RT)</i>	
<b>Gold<sup>PLUS</sup></b>	0.95	0.9
<b>Platinum</b>	0.93	0.9

*Table P.28-1 Air Conditioning Total System Efficiency for Air Cooled Chilled Water plants & Unitary Systems*

Building Cooling Load (RT)		
	<500RT	≥500RT
	<i>Minimum Design System Efficiency including air distribution system (kW/RT)</i>	
<b>Gold<sup>PLUS</sup></b>	1.10	Total System Efficiency must demonstrate equivalency with Table P.28-1
<b>Platinum</b>	1.03	

The air distribution system efficiency for Gold<sup>PLUS</sup> and Platinum projects should not exceed 0.25kW/RT Except where there are instances of systems with high pressure drops, in which case with BCA's approval, the fan system input power can be adjusted based on table 2a and 2b under SS553: 2015. The total system efficiency (kW/RT) will be adjusted accordingly



# Air Conditioning Total System Efficiency

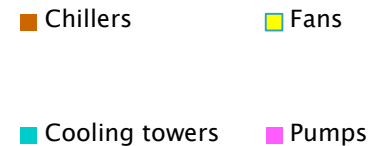
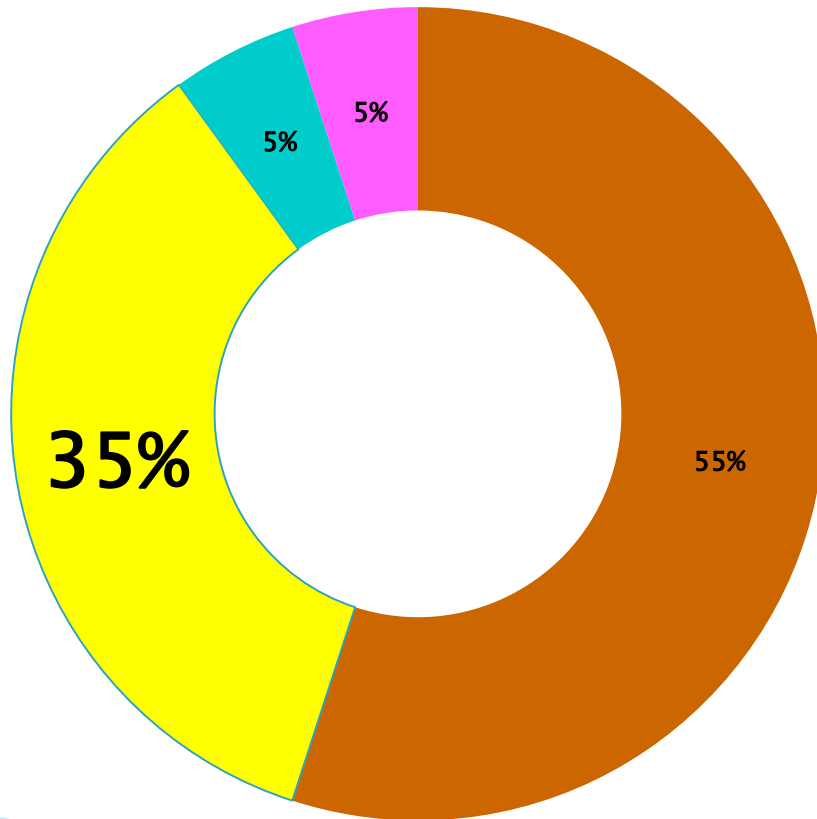
- water side efficiency : 0.608 kW/rt
- air side efficiency<sup>1</sup> : 0.000 kW/rt (passive systems)
- air conditioning  
total system efficiency : 0.608 kW/rt

<sup>1</sup>not including fan for fresh air intake



# Zero Energy on Air Side

- fans are known to consume as much as 15% of all energy used in buildings;

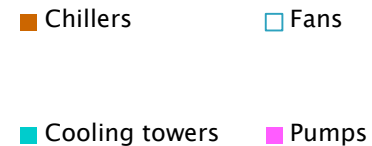
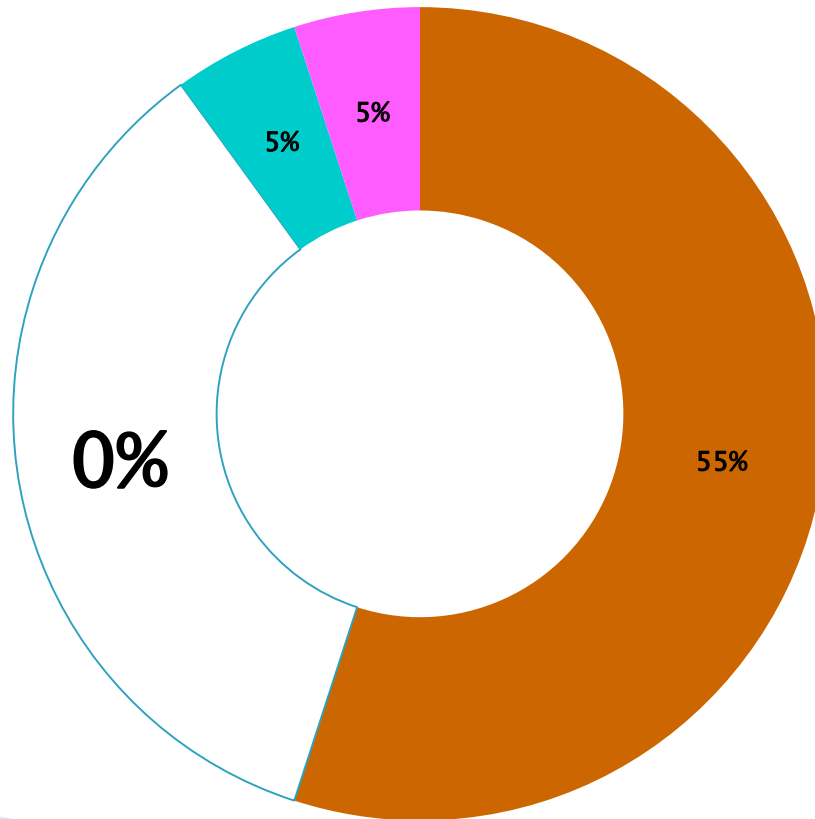






# Zero Energy on Air Side

- **No fan** –the PDC system uses no fan which means a potential savings of as much as 15%



# Early Adopters

# MOM Services Centre



Multiple Purpose Hall



Entrance Lobby

# The Hive @ NTU



The Library

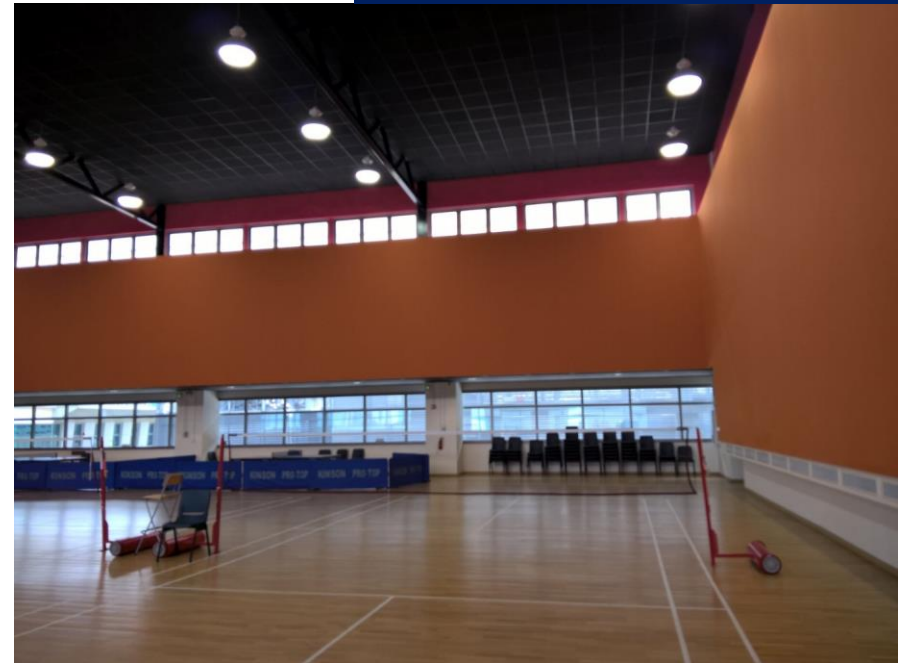
56 Classrooms



# The Shugart



Multiple Purpose Hall



Gymnasium

# The Wave @NTU





## The Wave @ NTU

### Stress test

More than 1,000 students  
attended an event over 4  
hours

### Achieved design conditions

$24^{\circ} \pm 1^{\circ}\text{C}$   
< 65% RH

### Total AC system efficiency

water side : 0.6 kW/RT  
air side : 0.0 kW/RT



The Wave  
Nanyang Technological University

# Smoke-illustrated air flow during T&C





Contact :

Tay Cher Seng

h/p : 96355800

tcs@sg-natflow.com



60 Paya Lebar Road #06-41 Singapore 409051

Tel/Fax: 64937290

E-mail : sales @ sg-natflow.com